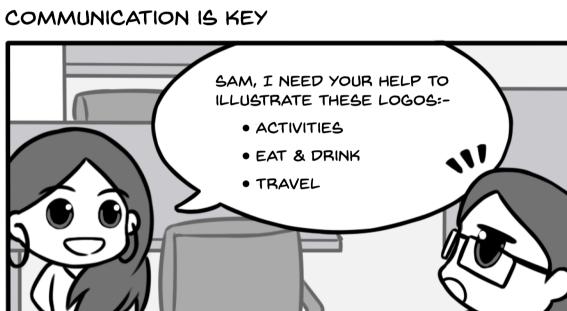
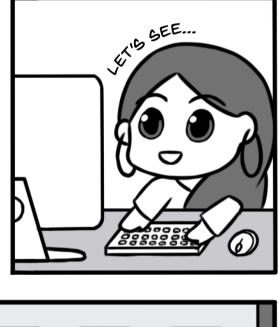


CHAPTER 3



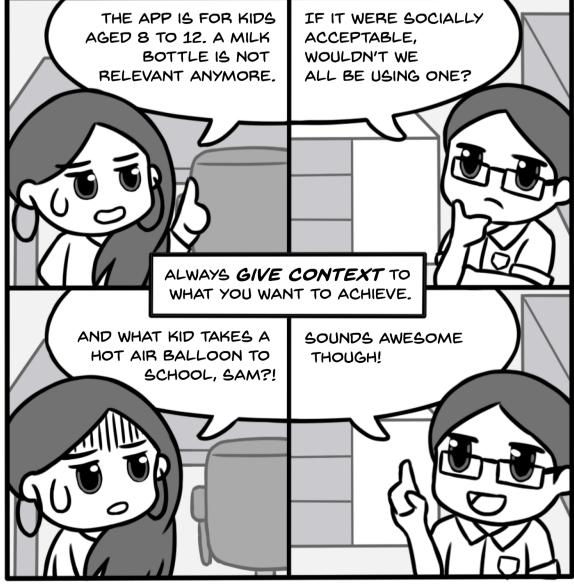












LEARNING POINT TAKING THE TIME AND EFFORT TO COMMUNICATE CLEARLY WHEN

WORKING IN A TEAM ACTUALLY IMPROVES EFFICIENCY AND SAVES

TIME IN THE LONG RUN.